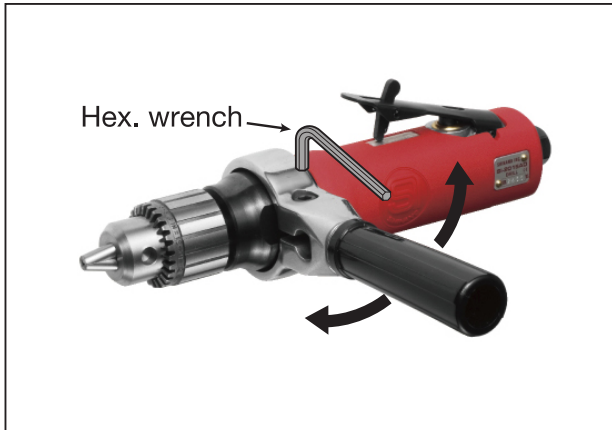


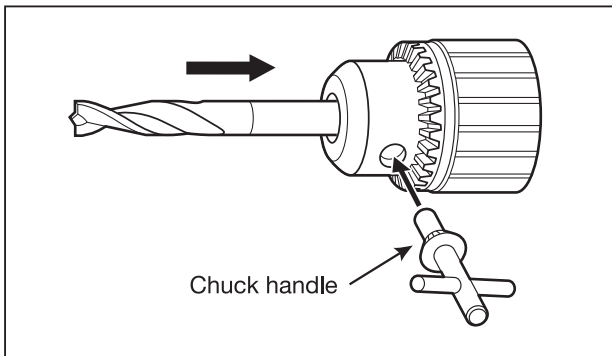
## INSTRUCTION MANUAL FOR AIR DRILLS

### Operation Procedures

1. Connect the coupler to the air inlet ①.
2. The handle position can be changed in the 360 degree range. Determine the handle position according to the operation point.

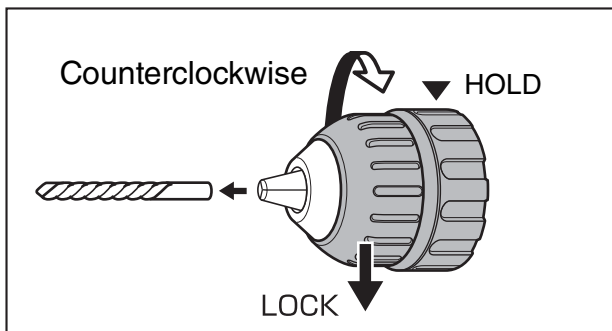


3. Insert a drill bit into the drill chuck, and fasten it with the chuck handle so that claws can evenly bite at three points.

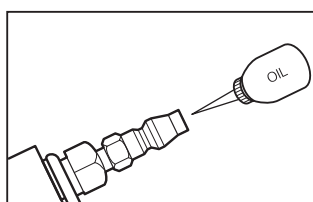


### For Keyless Chuck (SI-2015ADKL)

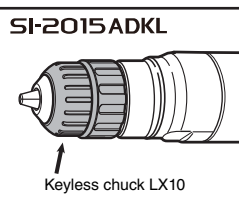
- 3-1. Insert the drill bit into the keyless chuck, hold the lower ring firmly by hand, turn the upper section counterclockwise, and finally lock it to secure it tightly.



4. Pour approx. 0.5cc (2 to 3 drops) of the oil through the coupler. Connect it to the air hose, and run for 3 to 5 seconds to circulate the oil.

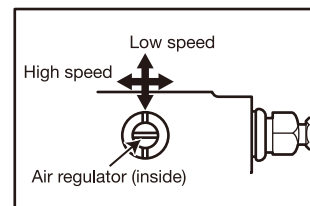


### SI-2015AD



**Accessories : 3/8" Drill chuck (1), Chuck Handle (1), Safety instructions (1)**

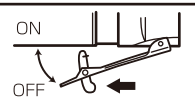
5. Before use, adjust the air regulator. Adjust the inside of the air regulator using the diver etc. The Low speed is situated at the 90 degrees to the tool while the High speed is done at the horizon.



6. Take all actions to start these essential services. First, hold the safety lever lightly. Gradually raise the speed.

#### How to use the safety lever:

Press the stopper to the direction as indicated by arrow, and the lock is released. when freed, it is locked.



### SI-2015AD / SI-2015ADKL SPECIFICATION

Model Number	Free Speed rpm	Chuck Size mm/(in.)	Spindle Size	Drilling Cap mm/(in.)	Out Put Watt
SI-2015AD	6,000	10 / (3/8)	3/8-24UNC	6 / (1/4)	457
	Weight kg/(lb)	Noise Level dBA/(power)	Vibration a/k m/s <sup>2</sup>	Avg. Air Consumption CFM	Hose Size mm/(in.)
	1.06 / (2.34)	86 / (97)	2.6 / (0.7)	4.2 / (2.0)	10 / (3/8)

Noise levels according to ISO 15744:2008, ISO 11203:2009

Vibration level according to ISO 28927:12

## **WARNING**

- Neither use the damaged drill bit nor the different size product.
- When a work with high hardness is drilled, gradually do the initial operation at low speed, because it burdens over the hands.
- Be sure to use the drill bit and the other parts, which we can recommend.

## **CAUTION**

- Avoid using it for the other purpose than the usage, and do the forcible operation beyond the capability.
- Unnecessary idle operation will encourage to wear and result in failure. Avoid such operation.
- The air tool is a precious tool. Neither throw nor drop the tool, nor give a strong shock thereto.
- After operations, be sure to prevent dusts from entering at the air inlet.
- Operate the tool within the air pressure of 0.63Mpa (6.5kg/cm<sup>2</sup>). If operated in high pressure, the maximum allowance speed will be exceeded, which may result in damage of components.