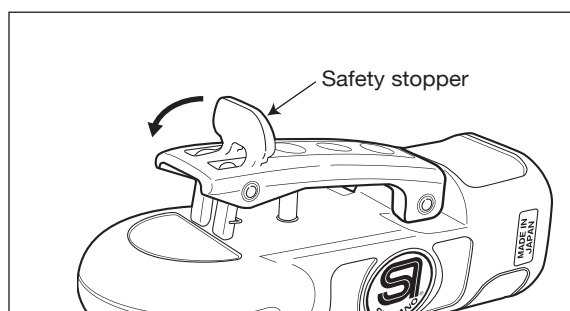


# INSTRUCTION MANUAL FOR MINI BEVELER

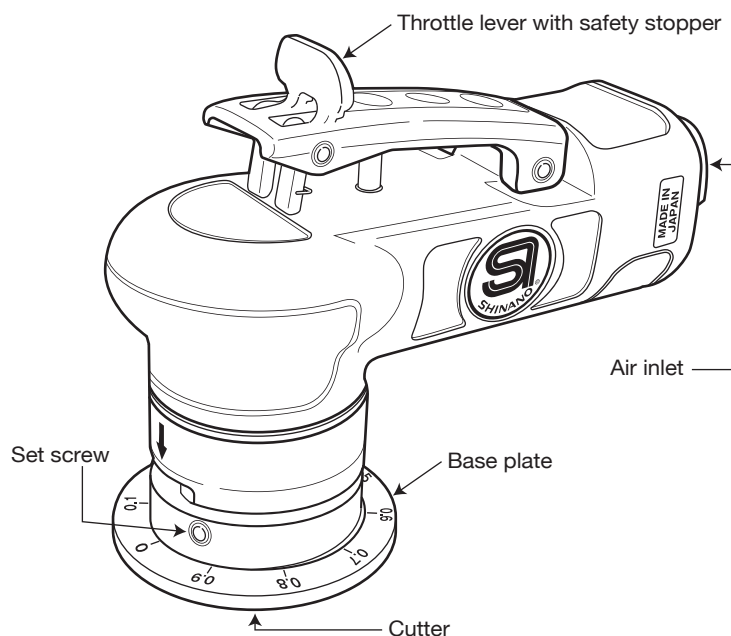
A test cut has been performed to verify the cutting surface. The tool is equipped with a Tip that has undergone this test process, so minor scratches may be present. However, this does not affect the product's performance.

## Prepare before operation

1. Connect the coupler onto the air inlet of handle.
2. Pour approx. 0.5cc(2 to 3 drops)of the oil through the coupler. Connect it to the air hose, and run for 3 to 5 seconds to circulate the oil.
3. Ensure the tip is properly installed. If not, refer to the tip replacement instructions to attach it, Even if the tip is already installed, check for any wear or damage.
4. Press the throttle lever for operation and release it for stop.



## SI-4000

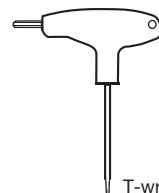


### Included accessories :

Carbide tips for chamfering (2), T-wrench, Tip retaining screws (2)



Carbide tip for chamfering  
(Pre-installed on the main body)



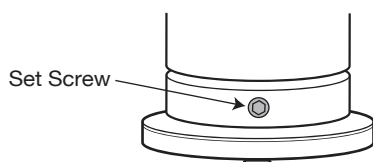
T-wrench



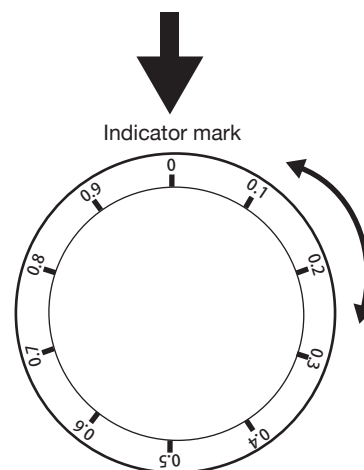
Tip retaining screws (2)

## How to adjust the chamfering

1. Use the hex. wrench section (shorter side) of the included T-wrench to loosen the set screw sufficiently.



2. Starting from the indicator mark, rotate the base plate:  
Turning it right by one increment decreases the chamfer size by 0.1mm. Turning it left increases the chamfer size. Using "0" as the reference point, one full turn to the left sets the chamfer size to C1, and two full turns set it to C2.
3. Once the desired position is set, tighten the set screw and ensure the base plate is securely fixed.



Before starting actual work, always perform a test cut to confirm the chamfering and the finish quality. proceed with the operation only after verification.